



## BEVEL MACHINE

### Dimensions

Equipment Weight - (kg).....: 9  
Lifting/ Transportation.....: Transportation on pallet

### Area of use / certification

Onshore/offshore.....: Offshore

### Type

Description.....: Bevel Machine  
Fabricator.....: Wachs  
Model.....: STB 103/3  
Serial no.....: 10271  
Mounting (ID / OD).....: Internal (ID)

### Flow / Pressure / Volume

Range of use - Minimum (Ø mm)....: 22.2  
Range of use - Max recom.(Ø mm): 114.3

### Connections

Air supply (P@Q).....: 1 m<sup>3</sup>/min @ 6,3 bar.

### Power supply

Hydraulic Supply.....: 38 ltr/min @ 101 bar

### Additional information

Equipment / Functions.....: When used with pneumatic feed - to be used with water separator/lubricator.

#### Machining function:

- Portable pipe prepping machine: face, bevel, compound bevel, j prep and counterbore using up to 4 tools simultaneously.
- Machine flat fac and raised face flanges, record groove (500rms), 250rms, 125rms, 63rms surface finishes with optional flange facing module.

#### Controls:

- Manual tool in-feed with indices.
- Standard on/off valve, hand grip speed control (air-motor).

#### FEATURES

- Tough and lightweight
- Fast and accurate weld preps
- Setup and operate within 5min