



BEVEL MACHINE

Dimensions

Equipment Weight - (kg).....: 9
Lifting/ Transportation.....: Transportation on pallet

Area of use / certification

Onshore/offshore.....: Offshore

Type

Description.....: Bevel Machine
Fabricator.....: Wachs
Model.....: STB 103/3
Serial no.....: 9023
Mounting (ID / OD).....: Internal (ID)

Flow / Pressure / Volume

Range of use - Minimum (Ø mm)....: 22.2
Range of use - Max recom.(Ø mm): 114.3

Connections

Air supply (P@Q).....: 1 m³/min @ 6,3 bar.

Power supply

Hydraulic Supply.....: 38 ltr/min @ 101 bar

Additional information

Equipment / Functions.....: When used with pneumatic feed - to be used with water separator/lubricator.

Machining function:

- Portable pipe prepping machine: face, bevel, compound bevel, j prep and counterbore using up to 4 tools simultaneously.
- Machine flat fac and raised face flanges, record groove (500rms), 250rms, 125rms, 63rms surface finishes with optional flange facing module.

Controls:

- Manual tool in-feed with indices.
- Standard on/off valve, hand grip speed control (air-motor).

FEATURES

- Tough and lightweight
- Fast and accurate weld preps
- Setup and operate within 5min