



## PIPE CUTTING MACHINE

### Dimensions

Lifting/ Transportation.....: Transportation on pallet

### Area of use / certification

Onshore/offshore.....: Offshore

### Type

Description.....: Cut and bevel. Low weight.  
Fabricator.....: Wachs  
Model.....: SDSF 1"  
Serial no.....: 12516  
Mounting (ID / OD).....: External (OD)

### Flow / Pressure / Volume

Range of use - Minimum (Ø mm)....: 12.7  
Range of use - Max recom.(Ø mm): 25.4

### Connections

Air supply (P@Q).....: 1,0 m<sup>3</sup>/min @ 6,2 bar.

### Additional information

Equipment / Functions.....: When used with pneumatic feed - to be used with water separator/lubricator.

Simple setup / Cuts and bevels simultaneously / Lightweight but versatile

Feed Rate: Fixed @ .0031" per trip  
Cutting Tool Surface Speed: 30 Surface feet per minute , 2" 40sf/m 4"  
Tool Slide: Radial or axial feed, cut and bevel, Counterbore, FME module  
Tool Stroke: 0.468" (11.9 mm)  
Finish: Hard chrome coating  
Tooling: Axial or radial socket weld removal tooling, cut/ bevel tooling—High speed steel or carbide