



## FLANGE FACING MACHINE

### Dimensions

Length(mm).....:	790	Width(mm).....:	440	Height(mm).....:	740
Weight (kg).....:	175				
Equipment Weight - (kg).....:	120				
Lifting/ Transportation.....:	Transport in costumed storage/shipping box				

### Type

Item type.....:	Flange facing machine				
Fabricator.....:	Silk				
Model.....:	AX-024				
Serial no.....:	15072				
Mounting (ID / OD).....:	External (OD)				
Min. gripping dia. pipe (Ø mm).....:	305				
Max. gripping dia. pipe (Ø mm).....:	584				
Min. facing diameter (mm).....:	0	Max. facing diameter (mm).....:	603		
Flange type.....:	FF,RF,RTJ,Hub,Compact Flange				
Tool Travel Post (mm).....:	50				

### Connections

Air supply (P@Q).....:	2,54 m3/m (90 scfm) @ 90 PSI (6,2 bar)
	Air Motor : 2 ea 1,55 Hp)

### Additional information

Equipment / Functions.....: An externally mounted flange facing machine for all types of flange facing, seal groove machining, weld preparation and counter boring.

- Lightweight precision construction
- Preloaded cross roller drive
- Geared continuous groove facing feeds
- Swivel tool post for groove machining