



FLANGE FACING MACHINE

Dimensions

Length(mm).....:	1200	Width(mm).....:	600	Height(mm).....:	900
Weight (kg).....:	230				
Equipment Weight - (kg).....:	143				
Lifting/ Transportation.....:	Transport in costumed storage/shipping box				

Type

Item type.....:	Flange facing machine				
Fabricator.....:	Mirage				
Model.....:	MM-860i				
Serial no.....:	15050				
Mounting (ID / OD).....:	Internal (ID)				
Min. gripping dia. pipe (Ø mm).....:	142				
Max. gripping dia. pipe (Ø mm).....:	813				
Min. facing diameter (mm).....:	153	Max. facing diameter (mm).....:	864		
Flange type.....:	FF,RF,RTJ,Hub				
Tool Travel Post (mm).....:	102				

Connections

Air supply (P@Q).....:	1,19 m ³ /m (42 scfm) @ 90 PSI (6bar)
	(Air Motor :

Additional information

Equipment / Functions.....: An internally mounted flange facing machine for all types of flange facing, seal groove machining, weld preparation and counter boring.

Minimum Swing Diameter: 670mm
Facing Feed Rates (3 off in / out) / rev: 0.20-0.32-0.80mm (0.008-0.012-0.032")

- Lightweight precision construction
- Preloaded cross roller drive
- Geared continuous groove facing feeds
- Swivel tool post for groove machining