



FLANGE FACING MACHINE

Dimensions

Length(mm).....	650	Width(mm).....	450	Height(mm).....	430
Weight (kg).....	59				
Equipment Weight - (kg).....	15				
Lifting/ Transportation.....	Transport in costumed storage/shipping box				

Type

Item type.....	Flange facing machine				
Fabricator.....	Mirage				
Model.....	MM-305i				
Serial no.....	15046				
Mounting (ID / OD).....	Internal (ID)				
Min. gripping dia. pipe (Ø mm).....	50				
Max. gripping dia. pipe (Ø mm).....	230				
Min. facing diameter (mm).....	50	Max. facing diameter (mm).....	305		
Flange type.....	FF,RF,RTJ,Hub				
Tool Travel Post (mm).....	50				

Connections

Air supply (P@Q).....	1,16 m ³ /m (56 scfm) @ 90 PSI (6bar)
	Air Motor : 0,8kW (1,1 Hp)

Additional information

Equipment / Functions.....: An internally mounted flange facing machine for all types of flange facing, seal groove machining, weld preparation and counter boring.

Minimum Facing Diameter 50mm
Maximum Facing Diameter 305 mm
Swing radius 185 mm
Facing Feed Rates (3 off in / out) / rev: 0.20-0.32-0.80mm (0.008-0.012-0.032")

- Lightweight precision construction
- Preloaded cross roller drive
- Geared continuous groove facing feeds
- Swivel tool post for groove machining