



FLANGE FACING MACHINE

Dimensions

| | | | | | |
|------------------------------|--|----------------|-----|-----------------|-----|
| Length(mm)..... | 940 | Width(mm)..... | 440 | Height(mm)..... | 740 |
| Weight (kg)..... | 182 | | | | |
| Equipment Weight - (kg)..... | 63 | | | | |
| Lifting/ Transportation..... | Transport in costumed storage/shipping box | | | | |

Type

| | | | | | |
|-------------------------------------|-----------------------|--------------------------------|-----|--|--|
| Item type..... | Flange facing machine | | | | |
| Fabricator..... | Silk | | | | |
| Model..... | FXB-630 | | | | |
| Serial no..... | 11988 | | | | |
| Mounting (ID / OD)..... | Internal (ID) | | | | |
| Min. gripping dia. pipe (Ø mm)..... | 153 | | | | |
| Max. gripping dia. pipe (Ø mm)..... | 711 | | | | |
| Min. facing diameter (mm)..... | 153 | Max. facing diameter (mm)..... | 762 | | |
| Flange type..... | FF,RF,RTJ,Hub | | | | |
| Tool Travel Post (mm)..... | 50 | | | | |

Connections

| | |
|-----------------------|---|
| Air supply (P@Q)..... | 1,77 m ³ /m (60 scfm) @ 90 PSI (6,2 bar) |
| | Air Motor : 2 ea 1,55 Hp |

Additional information

Equipment / Functions.....: An externally mounted flange facing machine for all types of flange facing, seal groove machining, weld preparation and counter boring.

- Precise and robust
- Compact and portable
- Operates in any orientation
- Cuts "O" Ring grooves, RTJ and other V grooves, standard, weld preparations, etc.
- Achieves surface finishes from 6.3mm Ra to 1.6mm Ra (250min Ra to 63min Ra) when turning and from 1.6mm Ra to 0.8mm Ra (63min Ra to 32min) when polishing
- Pneumatic drive permits use in hazardous areas. Optional hydraulic drive is available on request