



FLANGE FACING MACHINE

Dimensions

Length(mm).....	940	Width(mm).....	440	Height(mm).....	740
Weight (kg).....	182				
Equipment Weight - (kg).....	63				
Lifting/ Transportation.....	Transport in costumed storage/shipping box				

Type

Item type.....	Flange facing machine				
Fabricator.....	Silk				
Model.....	FXB-630				
Serial no.....	12230				
Mounting (ID / OD).....	Internal (ID)				
Min. gripping dia. pipe (Ø mm).....	153				
Max. gripping dia. pipe (Ø mm).....	711				
Min. facing diameter (mm).....	153	Max. facing diameter (mm).....	762		
Flange type.....	FF,RF,RTJ,Hub				
Tool Travel Post (mm).....	50				

Connections

Air supply (P@Q).....	1,77 m ³ /m (60 scfm) @ 90 PSI (6,2 bar)
	Air Motor : 2 ea 1,55 Hp)

Additional information

Equipment / Functions.....: An externally mounted flange facing machine for all types of flange facing, seal groove machining, weld preparation and counter boring.

- Precise and robust
- Compact and portable
- Operates in any orientation
- Cuts "O" Ring grooves, RTJ and other V grooves, standard , weld preparations, etc.
- Achieves surface finishes from 6.3mm Ra to 1.6mm Ra (250min Ra to 63min Ra) when turning and from 1.6mm Ra to 0.8mm Ra (63min Ra to 32min) when polishing
- Pneumatic drive permits use in hazardous areas. Optional hydraulic drive is available on request