



FLANGE FACING MACHINE

Dimensions

Length(mm).....:	1050	Width(mm).....:	640	Height(mm).....:	810
Weight (kg).....:	300				
Equipment Weight - (kg).....:	105				
Lifting/ Transportation.....:	Transport in costumed storage/shipping box				

Type

Item type.....:	Flange facing machine				
Fabricator.....:	Silk				
Model.....:	AX-1445				
Serial no.....:	15041				
Mounting (ID / OD).....:	Internal (ID)				
Min. gripping dia. pipe (Ø mm).....:	355				
Max. gripping dia. pipe (Ø mm).....:	965				
Min. facing diameter (mm).....:	355	Max. facing diameter (mm).....:	1143		
Flange type.....:	FF,RF,RTJ,Hub				
Tool Travel Post (mm).....:	40				

Connections

Air supply (P@Q).....:	2,69 m3/m (95 scfm) @ 90 PSI (6,2 bar)
	Air Motor : 2,61 kW (3,5 Hp)

Additional information

Equipment / Functions.....: An externally mounted flange facing machine for all types of flange facing, seal groove machining, weld preparation and counter boring.
Can NOT be used on compact flanges.

Features

- Precise and robust
- Compact and portable
- Internally mounted
- Operates in any orientation
- Cuts "O" Ring grooves, RTJ and other V grooves, standard and compact flange facings, weld repairs, etc.
- Achieves surface finishes from 6.3mm Ra to 1.6mm Ra (250min Ra to 63min Ra) when turning and from 1.6mm Ra to 0.8mm Ra (63min Ra to 32min) when polishing
- Pneumatic drive permits use in hazardous areas