



## FLANGE FACING MACHINE

### Dimensions

Length(mm).....	790	Width(mm).....	440	Height(mm).....	740
Weight (kg).....	175				
Equipment Weight - (kg).....	120				
Lifting/ Transportation.....	Transport in costumed storage/shipping box				

### Type

Item type.....	Flange facing machine				
Fabricator.....	Silk				
Model.....	AX-024				
Serial no.....	12229				
Mounting (ID / OD).....	External (OD)				
Min. gripping dia. pipe (Ø mm).....	305				
Max. gripping dia. pipe (Ø mm).....	584				
Min. facing diameter (mm).....	0	Max. facing diameter (mm).....	603		
Flange type.....	FF,RF,RTJ,Hub,Compact Flange				
Tool Travel Post (mm).....	50				

### Connections

Air supply (P@Q).....	2,54 m <sup>3</sup> /m (90 scfm) @ 90 PSI (6,2 bar)
	Air Motor : 2 ea 1,55 Hp)

### Additional information

Equipment / Functions.....: An externally mounted flange facing machine for all types of flange facing, seal groove machining, weld preparation and counter boring.

- Lightweight precision construction
- Preloaded cross roller drive
- Geared continuous groove facing feeds
- Swivel tool post for groove machining