



FLANGE FACING MACHINE

Dimensions

| | | | | | |
|------------------------------|--|----------------|-----|-----------------|-----|
| Length(mm)..... | 790 | Width(mm)..... | 440 | Height(mm)..... | 740 |
| Weight (kg)..... | 85 | | | | |
| Equipment Weight - (kg)..... | 50 | | | | |
| Lifting/ Transportation..... | Transport in costumed storage/shipping box | | | | |

Type

| | | | | | |
|-------------------------------------|------------------------------|--------------------------------|-----|--|--|
| Item type..... | Flange facing machine | | | | |
| Fabricator..... | Silk | | | | |
| Model..... | AX-012 | | | | |
| Serial no..... | 12606 | | | | |
| Mounting (ID / OD)..... | External (OD) | | | | |
| Min. gripping dia. pipe (Ø mm)..... | 102 | | | | |
| Max. gripping dia. pipe (Ø mm)..... | 305 | | | | |
| Min. facing diameter (mm)..... | 0 | Max. facing diameter (mm)..... | 305 | | |
| Flange type..... | FF,RF,RTJ,Hub,Compact Flange | | | | |
| Tool Travel Post (mm)..... | 38 | | | | |

Connections

| | |
|-----------------------|--|
| Air supply (P@Q)..... | 2,26 m ³ /m (80 scfm) @ 75 PSI (5bar) |
| | Air Motor : 0,66 kW (0,85 Hp) |

Additional information

Equipment / Functions.....: An externally mounted flange facing machine for all types of flange facing, seal groove machining, weld preparation and counter boring.

- Lightweight precision construction
- Preloaded cross roller drive
- Geared continuous groove facing feeds
- Swivel tool post for groove machining