IKM Testing AS

Unit No. FF-47

FLANGE FACING MACHINE

Dimensions

Length(mm).....	810	Width(mm).....	560	Height(mm)....	300
Weight (kg).....	82				
Lifting/ Transportation.:	Transport in costumed storage/shipping box				

Type

Item type.....	Flange facing machine		
Fabricator.....	Wachs		
Model.....	FF313		
Serial no.....	11582		
Mounting (ID / OD).....	Internal (ID)		
Min. gripping dia. pipe (Ø mm)	76		
Max. gripping dia. pipe (Ø mm)	330		
Min. facing diameter (mm)	76	Max. facing diameter (mm)	330
Flange type.....	FF,RF,RTJ,Hub		

Connections

Air supply (P@Q).....	1,72 m3/min @ 90 PSI (6,2bar) Air Motor : 0,8kW (1,1 Hp)

Power supply

Hydraulic Supply.....	30 ltr/min @ 103 bar

Additional information

Equipment / Functions...: Mobile ID-mounted machining tool that can machine, joint and prepare pipe and tubing for welding.

Wachs FF series flange facers are based on the powerful and versatile SDB series of bevelers. Simple to operate, they mount to the pipe ID and are selfcentering. Specify the SDB conversion kit to add bevel, facing and counterbore capabilities.

- Fast, easy setup – self-centering design
- Simple operation, light-weight and compact
- Record groove, RMS 500, 250, 125
- Converts to SDB beveler series with optional SDB conversion kit